## Supplement to Certificate, Issue No. 93335\_10

# CERTIFICATE OF CALIBRATION

Certificate Number: Issue:-93335

Date of Issue: 21-May-19 93335 21

Kim Hutchins Approved Signatory: Signed: Page 1 of 2





### Issued by:-

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RH13 0SZ

Mecmesin Limited **Newton House** Spring Copse Business Park Slinfold West Sussex

**EQUIPMENT:** 

Weights

**SERIAL NUMBER:** 

S301 to S327

MAKE/TYPE:

N/A

STANDARDS USED:

Local Standard Set 16521

**DATE RECEIVED:** 

15 May 2019

**DATE CALIBRATED:** 

20 May 2019

**DETAILS:** 

27 x Stainless Steel, 500N Stack Parts

#### **MEASUREMENTS:**

Kent Scientific Services method used: CAL-M2, Calibration of Small Masses.

The calibrations took place in a controlled environment with the temperature held between 18°C and 22°C, and with the relative humidity held between 40% and 60%.

The measurement results obtained in the table, where each measured value given represents not the true mass, but the mass of a hypothetical weight of density 8,000 kg.m<sup>-3</sup>, which in air of density 1.2 kg.m<sup>-3</sup> would balance the corresponding weight identified in the first column at 20°C.

The method of weighing was by substitution (Borda's method). In each instance the standard weight used had been calibrated by UKAS Calibration Laboratory number 0474 or 0352 within the previous three years.

The uncertainty of measurements for each of the different denominations is listed in the last column of the table Duplicate weights, where present, are indicated by a dot or dots.

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Certificate No.: 93335

Page 2 of 2

## TABLE OF MEASUREMENT RESULTS

	6.3			
Identity	Nominal	Measured	Error from	Estimated
Mark	Force	Value	Nominal	Uncertainty
S301 S302 S303 S304 S305 S306 S307 S308 S309 S310 S311 S312 S313 S314	5 N 5 N 10 N 10 N 10 N 10 N 10 N 10 N 10 N 10	Value  509.608 9 g 509.609 4 g 1,019.228 3 g 1,019.221 4 g 1,019.221 7 g 1,019.204 5 g 1,019.214 2 g 1,019.214 2 g 1,019.216 9 g 1,019.219 0 g 1,019.224 1 g 1,019.224 1 g 1,019.217 9 g 1,019.217 9 g	+ 0.8 mg + 1.3 mg + 12.0 mg + 5.1 mg + 6.4 mg + 5.4 mg - 11.8 mg - 2.1 mg - 9.4 mg + 2.7 mg + 8.6 mg + 7.8 mg + 1.6 mg + 1.6 mg	## 1.6 mg ## 1.6 mg ## 3.1 mg
S315	10 N	1,019.208 8 g	- 7.5 mg	± 3.1 mg
S316	10 N	1,019.213 9 g	- 2.4 mg	± 3.1 mg
S317	10 N	1,019.210 9 g	- 5.4 mg	± 3.1 mg
S318	10 N	1,019.207 3 g	- 9.0 mg	± 3.1 mg
S319	10 N	1,019.214 6 g	- 1.7 mg	± 3.1 mg
S320	10 N	1,019.213 6 g	- 2.7 mg	± 3.1 mg
S321	10 N	1,019.221 8 g	+ 5.5 mg	± 3.1 mg
S322	50 N	5,096.039 g	- 43 mg	± 16 mg
S323	50 N	5,096.073 g	- 9 mg	± 16 mg
S324	50 N	5,096.108 g	+ 26 mg	± 16 mg
S325	50 N	5,096.064 g	- 17 mg	± 16 mg
S326	50 N	5,096.097 g	+ 16 mg	± 16 mg
S327	50 N	5,096.073 g	- 9 mg	± 16 mg

The basis for conversion between force units and mass units is that a 1kg mass will experience a force of g newtons where g is the strength of the local gravitational field. At Kent Scientific Services the estimated local  $g = 9.81146 \text{ ms}^{-2}$ .

