


## CERTIFICATE OF CALIBRATION

Issue:- Certificate Number: **98046**  
98046\_10 Date of Issue: **25-Apr-25**  
Approved Signatory: **Mark Norfolk**  
Page 1 of 2 Signed: 



### Submitter:-

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**EQUIPMENT:** Weights [Weight set FR1](#)  
**SERIAL NUMBER:** J01 - J14, Z  
**MAKE/TYPE:** N/A  
**STANDARDS USED:** Set 12412  
**DATE RECEIVED:** 11 April 2025  
**DATE CALIBRATED:** 17 April 2025  
**DETAILS:** 13 Cast Iron, 11 Brass

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### MEASUREMENTS:

Kent Scientific Services method used: CAL SMALL, Calibration of Small Masses.

The calibrations took place in a controlled environment with the temperature held between 18°C and 22°C, and with the relative humidity held between 40% and 60%.

The measurement results obtained in the table, where each measured value given represents not the true mass, but the mass of a hypothetical weight of density  $8,000 \text{ kg.m}^{-3}$ , which in air of density  $1.2 \text{ kg.m}^{-3}$  would balance the corresponding weight identified in the first column at 20°C.

The method of weighing was by substitution (Borda's method). In each instance the standard weight used had been calibrated by UKAS Calibration Laboratory number 0474, 0260 or 0352 within the previous three years. The uncertainty of measurements for each of the different denominations is listed in the last column of the table. Duplicate weights, where present, are indicated by a dot or dots.

Customer supplied information is notated with a ~, and results relate only to the item(s) calibrated.

Unless otherwise notated, samples are tested in as received condition at Kent Scientific Services.

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**TABLE OF MEASUREMENT RESULTS**

Identity Mark	Nominal Mass	Measured Value	Error from Nominal	Estimated Uncertainty
J01	0.5N	51.844 87 g	+ 884.05 mg	± 1.61 mg
J02	1N	101.906 0 g	- 15.6 mg	± 1.1 mg
J03	1N	101.914 5 g	- 7.2 mg	± 1.1 mg
J04	1N	101.916 1 g	- 5.6 mg	± 1.1 mg
J05	1N	101.912 0 g	- 9.6 mg	± 1.1 mg
J06	5N	509.588 3 g	- 19.8 mg	± 5.1 mg
J07	10N	1019.163 g	- 54 mg	± 11 mg
J08	20N	2038.339 g	- 93 mg	± 21 mg
J09	20N	2038.395 g	- 38 mg	± 21 mg
J10	50N	5096.025 g	- 57 mg	± 52 mg
J11	100N	10192.06 g	- 100 mg	± 110 mg
J12	100N	10192.11 g	- 50 mg	± 110 mg
J13	100N	10192.00 g	- 160 mg	± 110 mg
J14	100N	10191.97 g	- 190 mg	± 110 mg
J01 *	0.5N	50.827 97 g	- 132.84 mg	± 1.61 mg
J02 *	1N	101.9235 g	+ 1.8 mg	± 1.1 mg
J03 *	1N	101.9250 g	+ 3.3 mg	± 1.1 mg
J04 *	1N	101.9226 g	+ 1.0 mg	± 1.1 mg
J05 *	1N	101.9235 g	+ 1.8 mg	± 1.1 mg

\* Denotes post adjustment calibration

The basis for conversion between force units and mass units is that a 1kg mass will experience a force of g newtons where g is the strength of the local gravitational field. At Kent Scientific Services the estimated local  $g = 9.81146 \text{ ms}^{-2}$ .

Identity Mark	Nominal Mass	Measured Value	Error from Nominal	Estimated Uncertainty
Z	100 g	99.9973 g	- 2.7 mg	± 1.0 mg
Z	100 g°	99.9987 g	- 1.3 mg	± 1.0 mg
Z	50 g	50.0002 1 g	+ 0.21 mg	± 0.60 mg
Z	20 g	20.0004 0 g	+ 0.40 mg	± 0.50 mg
Z	20 g°	20.0009 2 g	+ 0.92 mg	± 0.50 mg
Z	10 g	10.0009 7 g	+ 0.97 mg	± 0.40 mg
Z	5 g	5.0008 6 g	+ 0.86 mg	± 0.30 mg
Z	2 g	2.0005 7 g	+ 0.57 mg	± 0.24 mg
Z	2 g°	2.0006 5 g	+ 0.65 mg	± 0.24 mg
Z	1 g	1.0007 9 g	+ 0.79 mg	± 0.20 mg

END OF RESULTS

The reported expanded uncertainty is based on a standard uncertainty multiplied by a coverage factor  $k=2$  providing a level of confidence of approximately 95%. The uncertainty evaluation has been carried out in accordance with UKAS requirements.